

Please find tools below and prepare tools below.



Clean kit



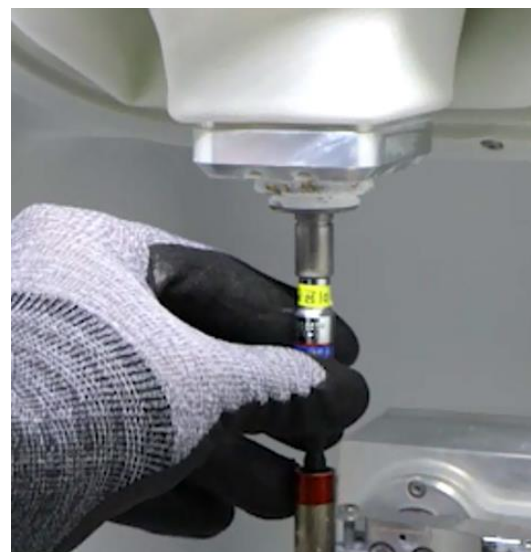
a collet nut



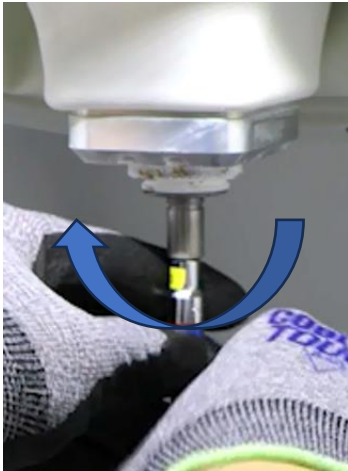
Collet torque wrench



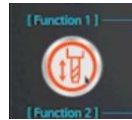
Collet separation work.



Press the tool button to remove the tool and release torque lens. If the collection torque lens is not ready, you can solve the cholera.



Release the collection in the half clock direction.  
# You think you're going to solve the fixed bolt.



Remove the collet and clamp the spindle



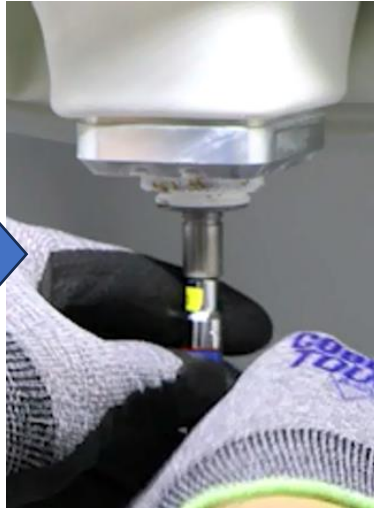
After cleaning the collet with a dry cloth, clean the inside and outside of the collet with a brush in the cleaning kit. After that, remove the dust with an air gun.



Squeeze some grease into the cleaning kit and apply it very thinly to the outer surface of the collet. Then, put the white tool in the cleaning kit inside the spindle and turn it around to clean the inside of the spindle.



Press the tool button to open the collet.



Put the collection torque lens and fixed to a collection torque lens.



Once the installation is complete, insert the tool to ensure that clamping and unclamping are normal and complete the operation.