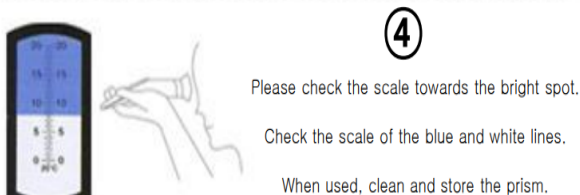
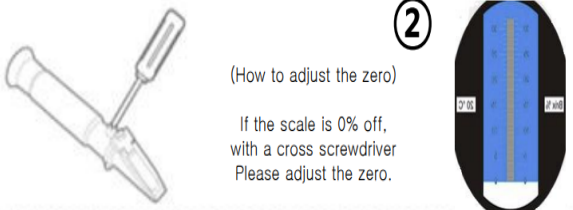
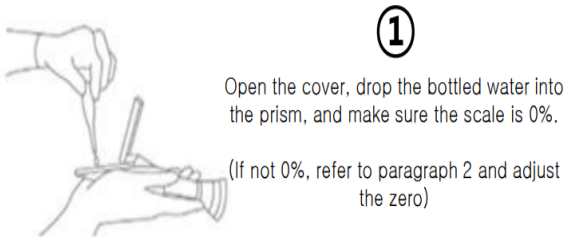


1. Check the amount of cutting oil with the naked eye every morning.
2. Check the concentration of cutting oil using a densitometer every three days.
3. The cutting oil is discarded and refilled once a quarter.
4. The cutting oil concentration is maintained according to the use of the bottom densitometer.

- How to use a concentration meter

1. Method of measuring concentration meter



- If the concentration is too high, foam occurs, and if the concentration is too low, it causes poor processing, equipment rust, and cutting oil decay.
- When measuring the concentration meter, measure the concentration after checking the zero to confirm the exact value.

2. Management of cutting oil concentration and replacement cycle



For ideal performance, the specified concentration must be maintained (6-10%).

* It is recommended to check the concentration once a week.

* 1 month to prevent decay and minimize skin damage
It is recommended to replace the cutting oil periodically.

3. Names of each part

